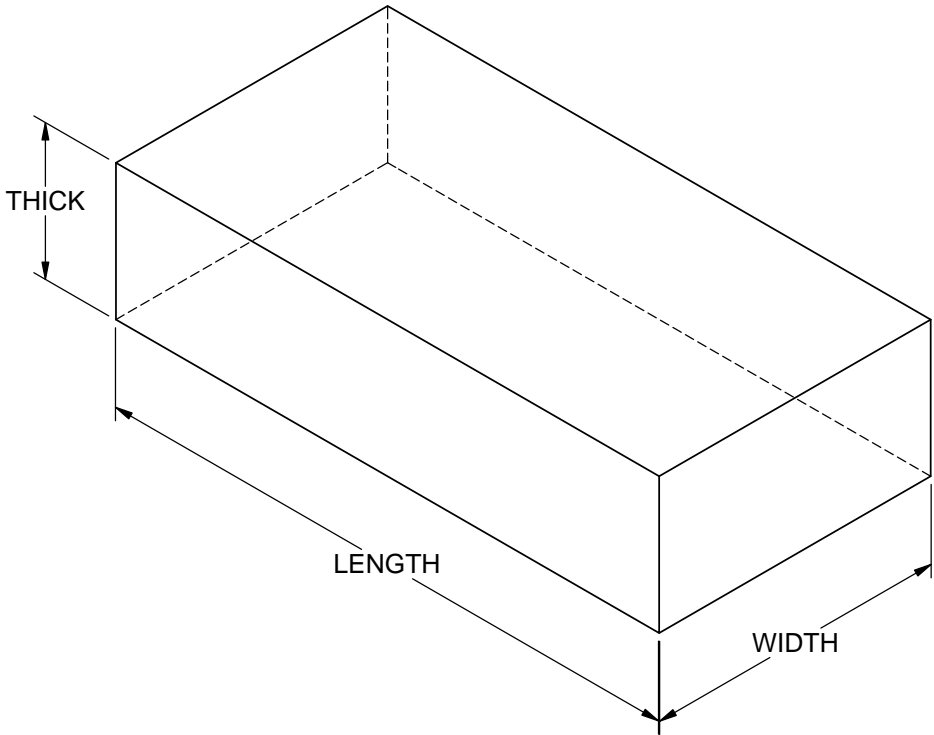


SPECIFICATION CONTROL DRAWING



DART PART NUMBER	ALLOY	LENGTH	WIDTH	THICK	GRAIN DIRECTION
D6101-001	7075-T7351 (QQ-A-250/12)	6.000	6.250	2.000	ALONG 6.000 LENGTH
D6101-003	7075-T7351 (QQ-A-250/12)	7.875	6.250	2.000	ALONG 7.875 LENGTH
D6101-005	7075-T7351 (QQ-A-250/12)	5.000	8.250	2.500	ALONG 5.000 LENGTH
D6101-007	7075-T7351 (QQ-A-250/12)	7.750	8.250	2.500	ALONG 7.750 LENGTH
D6101-009	7075-T7351 (QQ-A-250/12)	8.700	8.250	2.500	ALONG 8.700 LENGTH
D6101-011	7075-T7351 (QQ-A-250/12)	9.700	8.250	2.500	ALONG 9.700 LENGTH
D6101-013	7075-T7351 (QQ-A-250/12)	10.100	8.250	2.500	ALONG 10.100 LENGTH
D6101-015	7075-T7351 (QQ-A-250/12)	9.450	6.250	2.500	ALONG 9.450 LENGTH
D6101-017	7075-T7351 (QQ-A-250/12)	6.350	6.250	2.250	ALONG 6.350 LENGTH
D6101-019	7075-T7351 (QQ-A-250/12)	10.250	7.250	0.750	ALONG 10.250 LENGTH

PC1

D6101-X BILLET

NOTES:  
1) MATERIAL: 7075-T7351 ALUMINUM BILLET PER TABLE  
PER AMS-QQ-A-250/12, QQ-A-250/12 OR ASTM B209  
SPECIFY ALLOY, LENGTH X WIDTH X THICK AND  
GRAIN DIRECTION AS DESCRIBED IN TABLE  
2) FINISH: N/A  
3) TOLERANCES: +0.030/-0.000  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: N/A

PRELIMINARY ISSUE  
12.02.23

PC1	ADD D6101-019, CONVERT DRAWING TO STANDARD FORMAT, RENAME DRAWING		12.02.23
B	ADD 6101-015/-017, ADD ASTM B209	RF	09.04.23
A	NEW ISSUE	CP	01.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. REV. PC1	
MFG. APPR.		D6101 SHEET 1 OF 1	
APPROVED		TITLE SCALE	
DE APPR.		BILLET, 7075 NTS	
DATE	12.02.23	COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	